



Operating Instructions II for “Non-Coin” Phase 6, Phase 7 and Dual Timer Drying Tumblers

English

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SECTION I

SAFETY PRECAUTIONS

WARNING: For your safety, the information in this manual and any other information included with the dryer ***must be*** followed to minimize the risk of fire or explosion or to prevent property damage, personal injury, or loss of life.

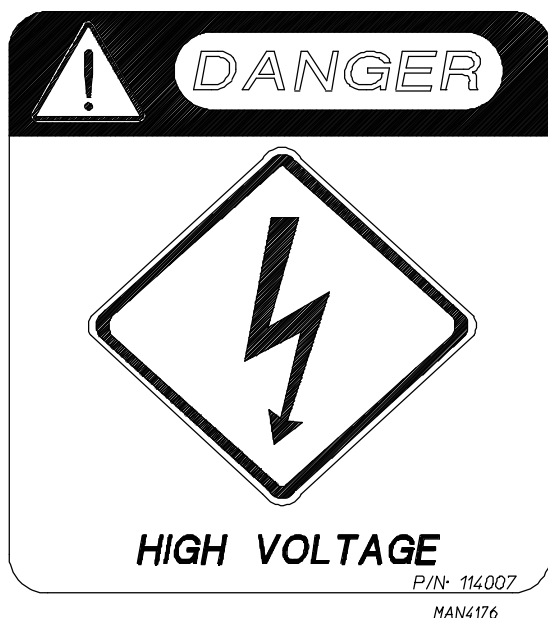
WARNING !!!

1. The dryer **must never be** operated with any of the back guards, outer tops, or service panels removed.
PERSONAL INJURY or FIRE COULD RESULT.
2. **DO NOT** store or use gasoline or other flammable vapors and liquids in the vicinity of this appliance.
3. Installation and service **must be** performed by a qualified installer, service agency, or the gas supplier.
4. Dryer **must be** exhausted to the outdoors.
5. Dry only water washed fabrics. **DO NOT** dry articles spotted or washed in dry cleaning solvents, a combustible detergent, or “**ALL** purpose” cleaner.
EXPLOSION COULD RESULT.
6. **DO NOT** dry rags or articles coated or contaminated with gasoline, kerosene, thinner, cooking oil, machine oil, paint, or wax.
EXPLOSION COULD RESULT.
7. **DO NOT** dry mop heads. Contamination by wax or flammable solvents will create a fire hazard.
8. **DO NOT** use heat for drying articles that contain plastic, foam, sponge rubber, or similarly textured rubberlike materials. Drying in a heated basket (tumbler) may damage plastic or rubber and also may be a fire hazard.
9. Remove articles from the dryer as soon as the drying and cooling cycles have completed. Articles left in the dryer after the drying and cooling cycles are completed can create a fire hazard.
10. **UNDER NO CIRCUMSTANCES** should the operating controls be tampered with.
11. **UNDER NO CIRCUMSTANCES** should safety devices be disabled or bypassed.
12. **DO NOT** reach into basket (tumbler) while it is turning.
13. **READ and FOLLOW ALL CAUTION and DIRECTION LABELS ATTACHED TO THE DRYER.**

SECTION II

WARNING LABELS

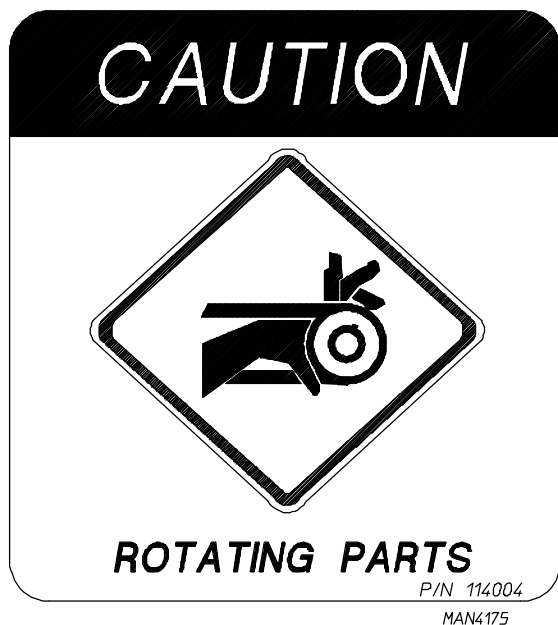
The following labels are affixed to the dryer to indicate special attention, **WARNING** or **CAUTION**.



**“LIVE VOLTAGE” or
“ELECTRICAL SOURCE”**
Discontinue electrical power before servicing.



Dryer may produce combustion gases/fumes.
**MUST BE EXHAUSTED
TO THE OUTDOORS**



Dryer **must not be** operated with guards, outer tops, or service door/panels removed or not in place.



Indicates Hot Surface.
“DO NOT TOUCH”

WARNING

- * USE FOR DRYING WATER WASHED FABRICS ONLY.
- * DO NOT DRY ARTICLES CONTAINING FOAM RUBBER OR SIMILARLY TEXTURED RUBBER LIKE MATERIALS.
- * REMOVE ARTICLES IMMEDIATELY AFTER TUMBLER STOPS.
- * DO NOT DRY HOP HEADS OR ARTICLES SOILED WITH FLAMMABLE LIQUIDS OR FLAMMABLE SOLVENTS.
- * DO NOT USE DRYER IN THE PRESENCE OF DRY CLEANING SOLVENTS.

CAUTION

- * CLEAN LINT SCREEN IN ACCORDANCE WITH MANUFACTURER'S GUIDELINE.
- * DURING THE OPERATION OF THIS APPLIANCE A WINDOW OR OTHER MEANS OF VENTILATION SHALL BE OPENED IN THE ROOM CONTAINING THE APPLIANCE.
- * DRYER MUST BE EXHAUSTED OUTDOORS

EL 05/11/00

MAN5268

P/N: 114085

IMPORTANT

This dryer is equipped with a burner hi-limit and tumbler/lint chamber hi-limit thermostat which must be reset manually.

WARNING

Discontinue power to dryer before attempting to reset hi-limit.

P/N 114085

MAN4748

IMPORTANT

FOR PROPER OPERATION OF THIS COMPUTER, THE DRYER MUST HAVE A SEPARATE EARTH (ZERO) GROUND. FAILURE TO DO SO WILL VOID THE WARRANTY!

P/N: 114085

EL 05/11/00

MAN5269

WARNING

This dryer and its individual shut-off valve must be disconnected from the gas supply piping system during any pressure testing of that system at test pressures in excess of 1/2 psig (3.5 kPa). This dryer must be isolated from the gas supply piping system by closing its individual manual shut-off valve during any pressure testing of the gas supply piping system at test pressures equal to or less than 1/2 psig (3.5 kPa)

P/N: 112270

MAN2907

24VAC

P/N 114084

MAN470

"OPERATING INSTRUCTIONS"

1. LOAD TUMBLER AND CLOSE LOADING DOOR SECURELY IN PLACE
2. TO START DRYER, PRESS DESIRED PRE-PROGRAMMED DRYING CYCLE BUTTON (A THROUGH F).
3. TO STOP DRYER, OPEN MAIN LOADING DOOR OR PRESS "CLEAR/STOP" BUTTON TO RESTART CYCLE, PRESS "ENTER/START" BUTTON OR SELECT DESIRED CYCLE (A THROUGH F)

DRYER CAPACITY- MAXIMUM WEIGHT

kg

MINIMUM WEIGHT-

kg

IMPORTANT: WHAT TO DO IF YOU SMELL GAS...

- DO NOT TRY TO LIGHT/START ANY APPLIANCE
- DO NOT TOUCH ANY ELECTRICAL SWITCH; DO NOT USE ANY PHONE IN YOUR BUILDING
- CLEAR THE ROOM, BUILDING OR AREA OF ALL OCCUPANTS.
- IMMEDIATELY CALL YOUR GAS SUPPLIER FROM A NEIGHBOR'S PHONE FOLLOW THE GAS SUPPLIER'S INSTRUCTIONS.
- IF YOU CANNOT REACH YOUR GAS SUPPLIER, CALL YOUR FIRE DEPARTMENT.

TC 03/29/00

MAN5176

SECTION III

CLEANING/MAINTENANCE

A. LINT CLEANING

1. A program and/or schedule **must be** established for periodic inspection, cleaning and removal of lint from various areas of the dryer, as well as throughout the exhaust ductwork system. Refer to the Installation Manual included with the dryer for additional details or frequency of cleaning.

WARNING: Lint from most fabrics is highly combustible. The accumulation of lint can create a potential fire hazard.

NOTE: Suggested time intervals shown are for average usage which is considered six (6) to eight (8) operational (running) hours per day.

WARNING: Dryer *must not be* operated without the lint filter (screen) in place.

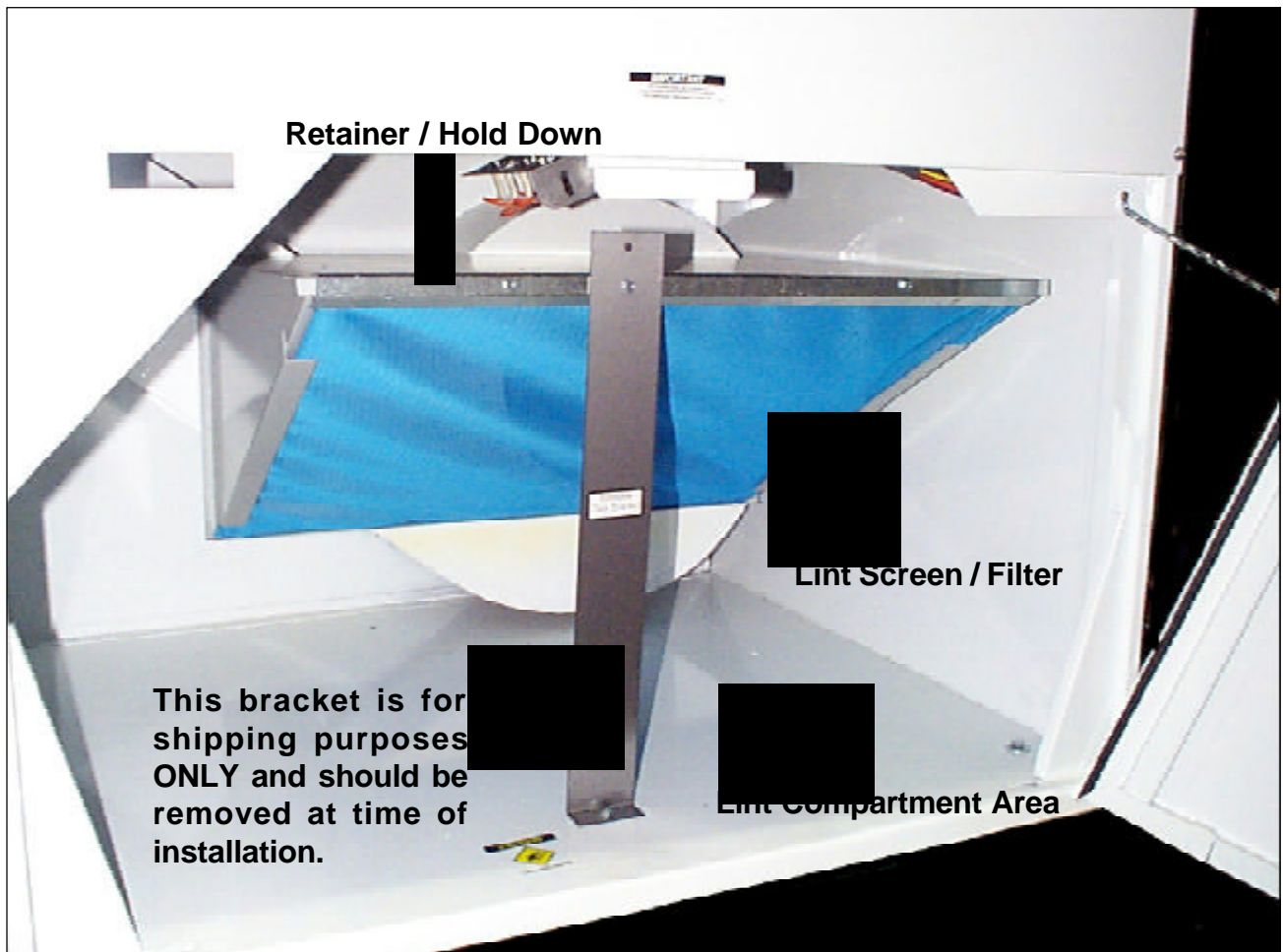
2. Lint Screen/Drawer and Lint Compartment Time Table:

ADC Model Number	Lint Screen or Drawer	Lint Compartment Chamber
AD-15, 25, 25V, 285, 30, 30V, 50, 50V, 758V, 75, 75V ML-55, 75, 758, 75V STI-12, 22, 30 D30, D40, D50, D75, D3030	Daily or Beginning of Each Shift	Daily
AD-81 ML-82	Every Third or Fourth Load	Weekly
AD-115, 120, 170 ML-122, 170, 175 D120, D170 STI-45	Every Third or Fourth Load	Weekly
AD-320, AD-330	Daily or Beginning of Each Shift	Daily

3. Lint Cleaning Procedure

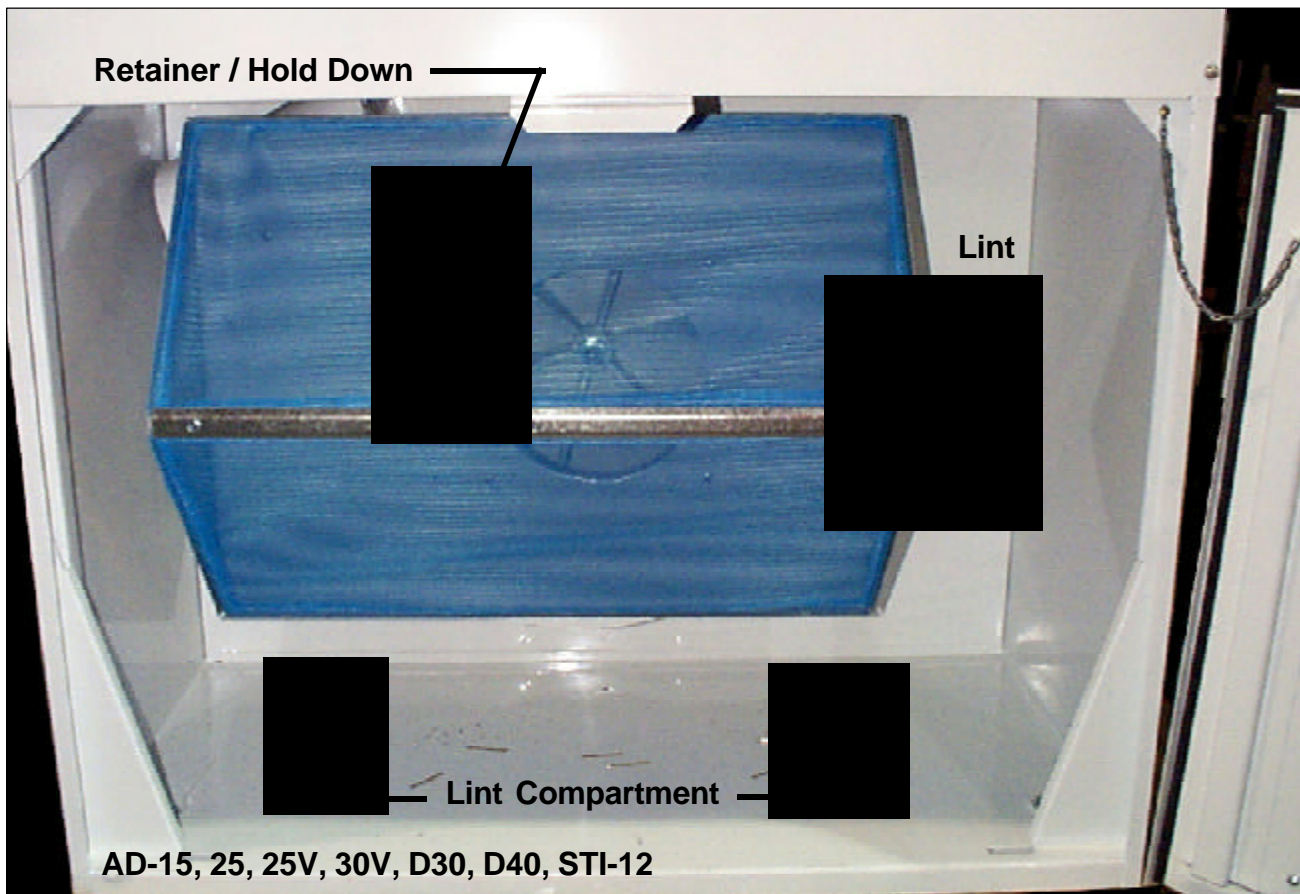
a. **ADC** models 15, 25, 25V, 285, 30, 30V, 50, and 75, Milnor models MLG-55 and 75 and models D30, D40, D3030 and STI-12 with lint screen:

- 1) Open the lint door or lint hatch.
- 2) Lightly brush or remove lint accumulation from lint screen located at the underside area of the lint trap, as well as the top lint screen on models with “V” style lint screen. Clean lint from the bottom of the lint compartment. Lint left in this compartment is drawn back into the screen and will restrict proper airflow.



- 3) Be sure lint screen is not torn. If it is, replace immediately. A torn lint screen allows lint to pass into the ductwork system, which can create an air restriction and a possible fire hazard.

- 4) To replace lint screen, remove retainer (hold down) and slide screen out. Reverse procedure for installing new screen.



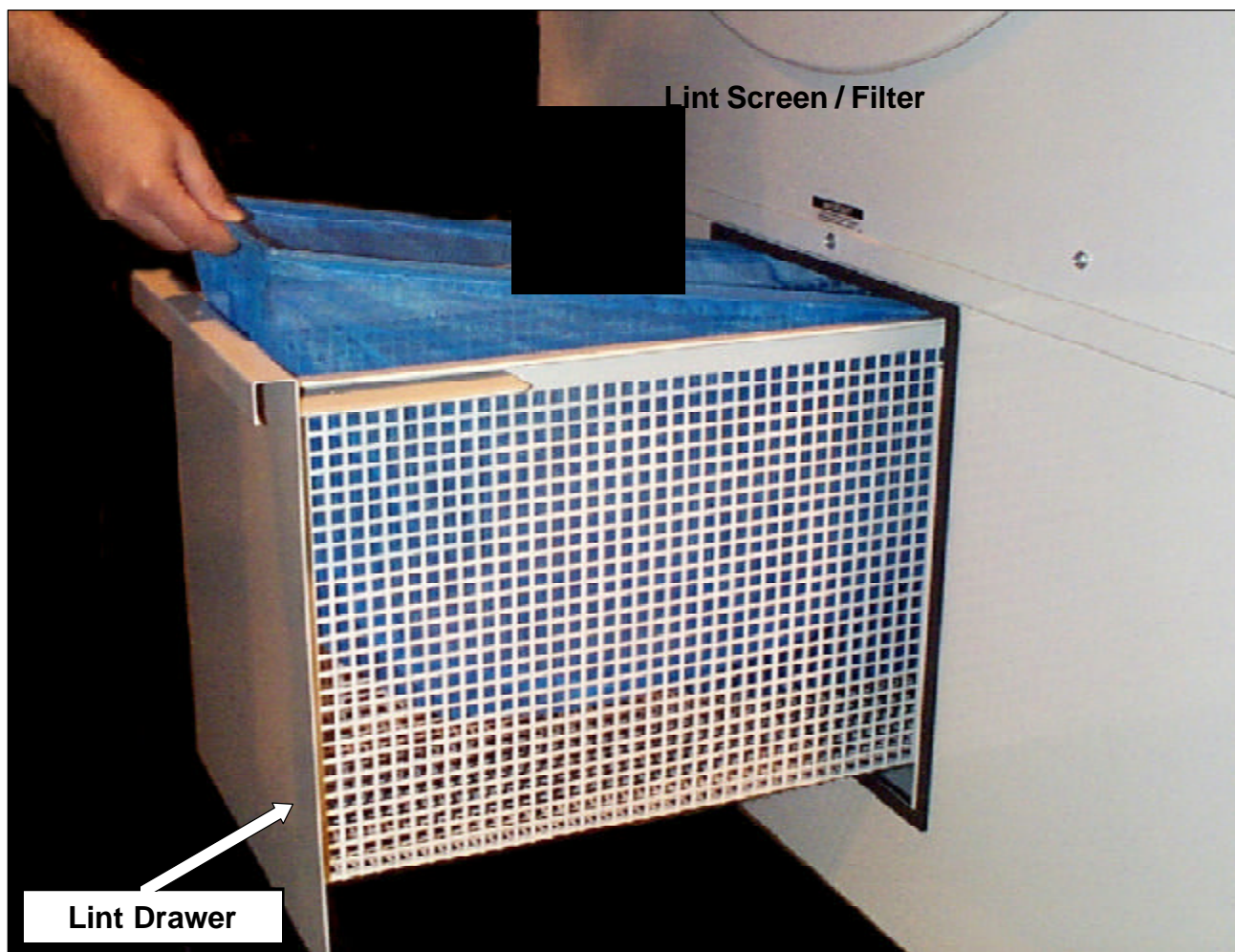
WARNING: Dryer *must not be* operated with the lint filter (screen) removed.

- 5) Close/secure lint door or hatch in place.

NOTE: Dryer lint door *must be* closed securely in place or heat will not activate.

- b. **ADC** models 50V, 758V, 75V, 81, 115, 120, and 170, Milnor models ML-758, 75V, 82, 96, 122, 145, 170, 175, and 190, models D50, D75, D120, and D170, and models STI-22 and STI-30.

- 1) Slide lint drawer open.
- 2) For **ALL** models with a removable filter, remove lint screen by grasping front area of screen and lifting upward. Dispose of lint in appropriate receptacle.



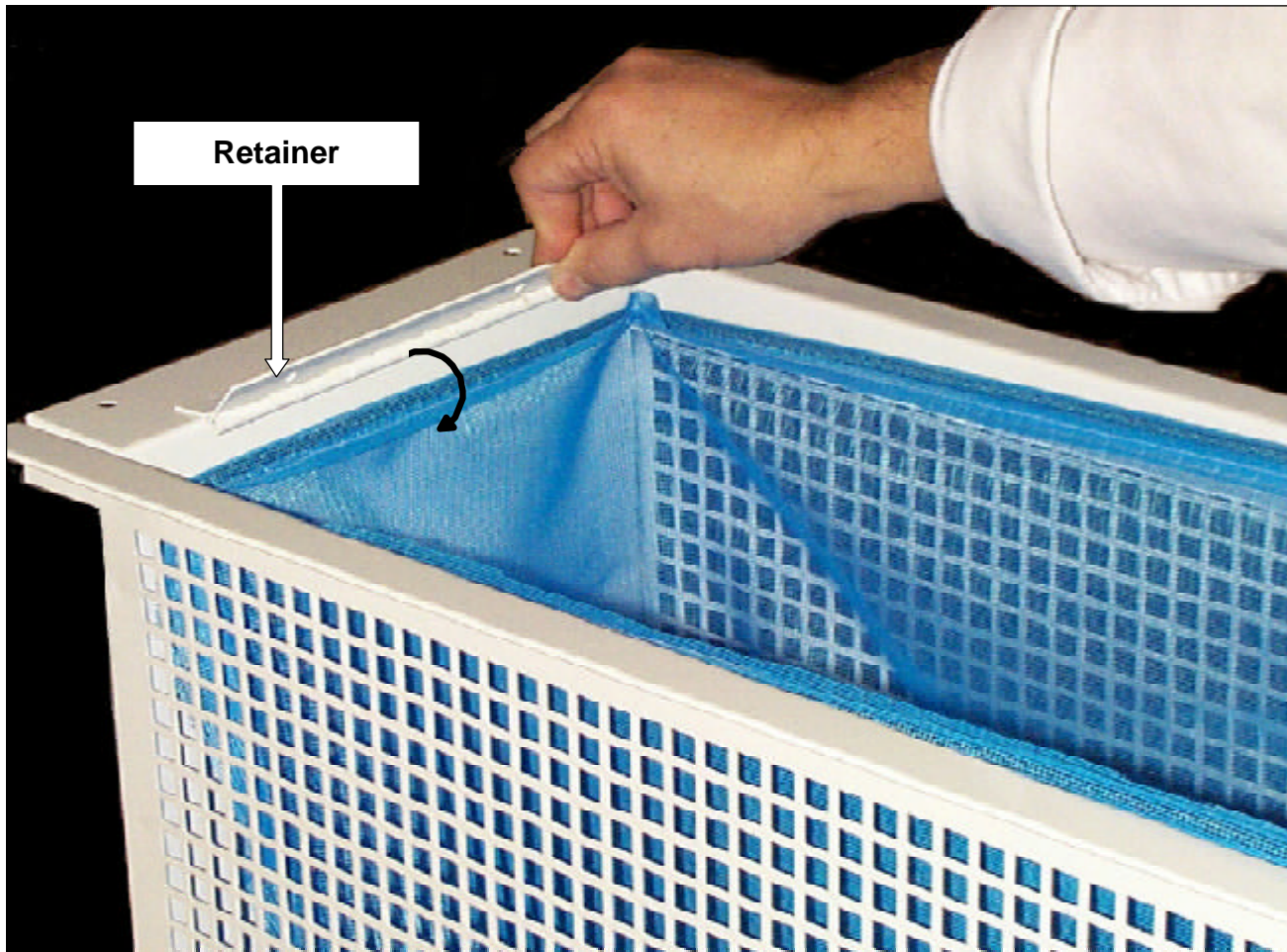
Models that have a lint screen permanently attached to the lint drawer can be cleaned either by removing or vacuuming lint, or remove the lint drawer. Refer to **Item #4** (on **page 10**) for lint drawer removal. Dispose of lint in appropriate receptacle.

- 3) Be sure lint screen or drawer is not torn. If it is, replace immediately. A torn lint screen allows lint to pass into the ductwork system which can create an air restriction and a possible fire.

WARNING: Dryer *must not be* operated with the lint filter (screen) removed.

- 4) With the exception of the Milnor 96 and 122: To remove the lint drawer, slide drawer out 2/3 of the way. Locate retainer at rear top rail of drawer and pull retainer towards you and downward. Slide drawer outward from dryer. Reverse procedure to reinstall the lint drawer.

For Milnor 96 and 122, the lint drawer does not have a retainer and slides out completely.



- 5) Clean lint from bottom of lint compartment. Lint left in this compartment will pass into the exhaust ductwork system and will create a potential fire hazard.
- 6) Close/secure lint drawer in place.

NOTE: Dryer lint drawer/basket *must be* closed securely in place or dryer **will not** start.

c. ADC models with lint basket (AD-320 and AD-330)

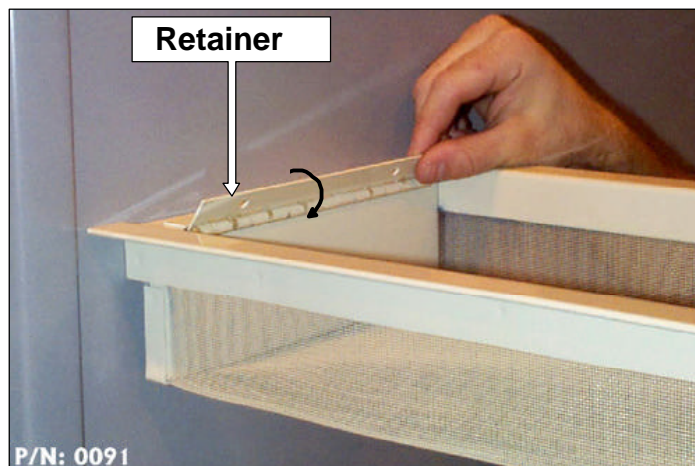
- 1) Slide lint drawer open.



- 2) Clean either by removing or vacuuming lint, or remove the lint basket. Refer to **Item #4** below, for lint basket removal. Dispose of lint in appropriate receptacle.
- 3) Be sure lint screen or basket is not torn. If it is, replace immediately. A torn lint screen allows lint to pass into the ductwork system, which can create an air restriction and a possible fire hazard.

WARNING: Dryer *must not be* operated with the lint filter (screen) removed.

- 4) To remove lint basket, slide basket out 2/3 of the way. Locate retainer at rear top rail of basket and pull retainer towards you and downward. Slide basket outward from dryer. Reverse procedure to reinstall the lint basket.



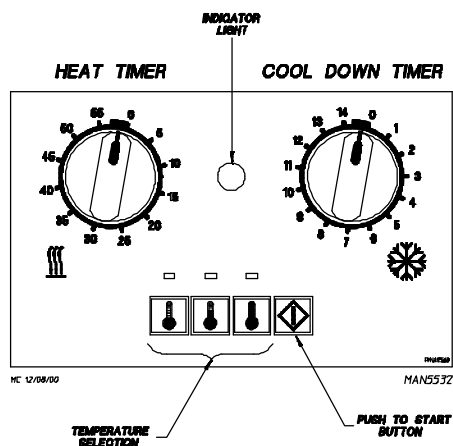
- 5) Clean lint from bottom of lint compartment. Lint left in this compartment will pass into the exhaust ductwork system and will create a potential fire hazard.
- 6) Close/secure lint basket in place.

NOTE: Dryer lint basket *must be* closed securely in place or dryer **will not** start.

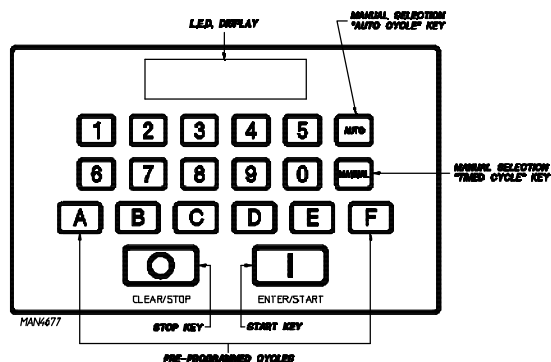
SECTION IV

CONTROL PANELS

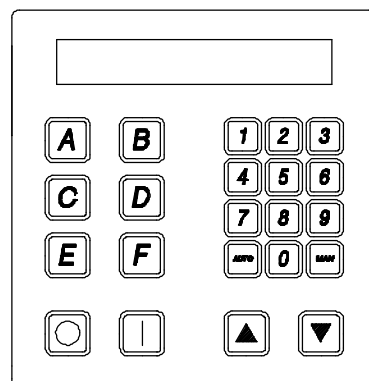
A. DUAL TIMER CONTROL PANEL



B. MICROPROCESSOR CONTROLLER (COMPUTER) PHASE 6 CONTROL PANEL




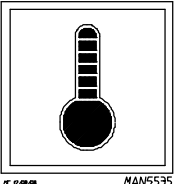

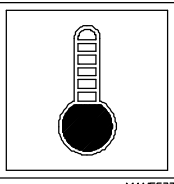

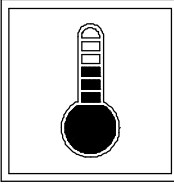
C. MICROPROCESSOR CONTROLLER (COMPUTER) PHASE 7 CONTROL PANEL



SECTION V

TEMPERATURE SELECTIONS

A. DUAL TIMER MODELS

Tap-Touch Switch Selection		Temperature/Degrees (Fahrenheit) (Celsius)	
	 <small>HC 02/09/00 MAN5535</small>	180° F	82.2° C
	 <small>HC 10/09/00 MAN5533</small>	130° F	54.4° C
	 <small>HC 01/08/00 MAN5534</small>	150° F	65.5° C

SECTION VI

FACTORY PRESET PARAMETERS FOR

MICROPROCESSOR CONTROLLER (Computer) MODELS

A. PHASE 6 MODELS

1. PARAMETERS (PROGRAMS) PRESET BY FACTORY FOR NON-REVERSING DRYERS

CYCLE A:

Automatic Mode, Anti-Wrinkle Active, Dry Temperature 180° F (82.2° C), Dryness Level 100%, Cool Down Time 6 minutes, Cool Down Temperature 80° F (26.7° C), A Factor, b Factor.

CYCLE B:

Automatic Mode, Anti-Wrinkle Active, Dry Temperature 180° F (82.2° C), Dryness Level 98%, Cool Down Time 6 minutes, Cool Down Temperature 80° F (26.7° C), A Factor, b Factor.

CYCLE C:

Automatic Mode, Anti-Wrinkle Active, Dry Temperature 160° F (71.1° C), Dryness Level 98%, Cool Down Time 4 minutes, Cool Down Temperature 80° F (26.7° C), A Factor, b Factor.

CYCLE D:

Manual (Timed) Mode, Anti-Wrinkle Active, Dry Time 40 minutes, Dry Temperature 190° F (87.8° C), Cool Down Time 6 minutes, Cool Down Temperature 80° F (26.7° C).

CYCLE E:

Manual (Timed) Mode, Anti-Wrinkle Active, Dry Time 30 minutes, Dry Temperature 180° F (82.2° C), Cool Down Time 4 minutes, Cool Down Temperature 80° F (26.7° C).

CYCLE F:

Manual (Timed) Mode, Anti-Wrinkle Active, Dry Time 10 minutes, Dry Temperature 170° F (76.7° C), Cool Down Time 2 minutes, Cool Down Temperature 80° F (26.7° C).

2. PARAMETERS (PROGRAMS) PRESET BY FACTORY FOR OPTIONAL REVERSING DRYERS

CYCLEA:

AUTOMATIC MODE, REVERSE, ANTI-WRINKLE ACTIVE, DRY TEMPERATURE 180° F (82.2° C), DRYNESS LEVEL 100%, COOL DOWN TIME 6 MINUTES, COOL DOWN TEMPERATURE 80° F (26.7° C), A FACTOR, B FACTOR.

CYCLEB:

AUTOMATIC MODE, REVERSE, ANTI-WRINKLE ACTIVE, DRY TEMPERATURE 180° F (82.2° C), DRYNESS LEVEL 98%, COOL DOWN TIME 6 MINUTES, COOL DOWN TEMPERATURE 80° F (26.7° C), A FACTOR, B FACTOR.

CYCLEC:

AUTOMATIC MODE, REVERSE, ANTI-WRINKLE ACTIVE, DRY TEMPERATURE 160° F (71.1° C), DRYNESS LEVEL 98%, COOL DOWN TIME 4 MINUTES, COOL DOWN TEMPERATURE 80° F (26.7° C), A FACTOR, B FACTOR.

CYCLED:

MANUAL (TIMED) MODE, REVERSE, ANTI-WRINKLE ACTIVE, DRY TIME 40 MINUTES, DRY TEMPERATURE 190° F (87.8° C), COOL DOWN TIME 6 MINUTES, COOL DOWN TEMPERATURE 80° F (26.7° C), SPIN TIME 60-SECONDS, STOP (DWELL) TIME 5-SECONDS.

CYCLEE:

MANUAL (TIMED) MODE, REVERSE, ANTI-WRINKLE ACTIVE, DRY TIME 30 MINUTES, DRY TEMPERATURE 180° F (82.2° C), COOL DOWN TIME 4 MINUTES, COOL DOWN TEMPERATURE 80° F (26.7° C), SPIN TIME 60-SECONDS, STOP (DWELL) TIME 5-SECONDS.

CYCLEF:

MANUAL (TIMED) MODE, REVERSE, ANTI-WRINKLE ACTIVE, DRY TIME 10 MINUTES, DRY TEMPERATURE 170° F (76.7° C), COOL DOWN TIME 2 MINUTES, COOL DOWN TEMPERATURE 80° F (26.7° C), SPIN TIME 60-SECONDS, STOP (DWELL) TIME 5-SECONDS.

B. PHASE 7 MODELS

1. CYCLE “A-F” PARAMETERS (PROGRAMS) PRESET BY THE FACTORY

CYCLEA:

SELECT CYCLE TYPE = AUTO, 0:REVERSE MODE = ON, 1:ENTER DRY TEMP = 180°F, 2:ENTER DRYNESS LEVEL = EXTRA DRY, 3:ENTER CYCLE ADJUSTMENT VALUE = 70, 4:CONTROLLED COOL DOWN = OFF, 5:ENTER COOL DOWN TIME = 6 MINUTES, 5:ENTER COOL DOWN TEMP = 80°F

CYCLEB:

SELECT CYCLE TYPE = AUTO, 0:REVERSE MODE = ON, 1:ENTER DRY TEMP = 180°F, 2:ENTER DRYNESS LEVEL = DRY, 3:ENTER CYCLE ADJUSTMENT VALUE = 70, 4:CONTROLLED COOL DOWN = OFF, 5:ENTER COOL DOWN TIME = 6 MINUTES, 5:ENTER COOL DOWN TEMP = 80°F

CYCLEC:

SELECT CYCLE TYPE = AUTO, 0:REVERSE MODE = ON, 1:ENTER DRY TEMP = 160°F, 2:ENTER DRYNESS LEVEL = DRY, 3:ENTER CYCLE ADJUSTMENT VALUE = 70, 4:CONTROLLED COOL DOWN = OFF, 5:ENTER COOL DOWN TIME = 4 MINUTES, 5:ENTER COOL DOWN TEMP = 80°F

CYCLED:

SELECT CYCLE TYPE = MANUAL, 0:REVERSE MODE = ON, ENTER SPIN TIME = 60 SECONDS, ENTER STOP TIME = 5 SECONDS, 1:ENTER DRY TIME = 40 MINUTES, 2:ENTER DRY TEMP = 190°F, 3:CONTROLLED COOL DOWN = OFF, 4:ENTER COOL DOWN TIME = 6 MINUTES, 5:ENTER COOL DOWN TEMP = 80°F, 6:STEAM INJECTION = OFF

CYCLEE:

SELECT CYCLE TYPE = MANUAL, 0:REVERSE MODE = ON, ENTER SPIN TIME = 60 SECONDS, ENTER STOP TIME = 5 SECONDS, 1:ENTER DRY TIME = 30 MINUTES, 2:ENTER DRY TEMP = 180°F, 3:CONTROLLED COOL DOWN = OFF, 4:ENTER COOL DOWN TIME = 4 MINUTES, 5:ENTER COOL DOWN TEMP = 80°F, 6:STEAM INJECTION = OFF

CYCLEF:

SELECT CYCLE TYPE = MANUAL, 0:REVERSE MODE = ON, ENTER SPIN TIME = 60 SECONDS, ENTER STOP TIME = 5 SECONDS, 1:ENTER DRY TIME = 10 MINUTES, 2:ENTER DRY TEMP = 170°F, 3:CONTROLLED COOL DOWN = OFF, 4:ENTER COOL DOWN TIME = 2 MINUTES, 5:ENTER COOL DOWN TEMP = 80°F, 6:STEAM INJECTION = OFF

SECTION VII

OPERATING INSTRUCTIONS

A. MICROPROCESSOR CONTROLLED MODELS (PHASE 6)

1. Open basket (tumbler) main door, load laundry to be processed, and close door securely in place.
2. Choose desired drying cycle and start dryer...
 - a. Automatic Drying Cycle (**Patent No. 4,827,627**)
 - 1) Light emitting diode (L.E.D.) display reads "REAdY" (no cycle in progress).
 - 2) Press the letter on the keyboard (touch pad) corresponding to the cycle desired (e.g., Key "A").
 - 3) The dryer will then start (basket [tumbler] will rotate).
 - 4) L.E.D. display reads dRYING AUTO CYCLEA, ELAPSE TIME__ MIN. During the drying cycle, the Phase 6 non-coin microprocessor controller (computer) is monitoring the amount of moisture in the load. Approximately half way through the drying cycle, the Cycle Status portion of the L.E.D. will display (e.g., dRY LEVEL 68 PcT). The display will change and count upward until the percentage of extraction programmed is reached.
 - b. Timed (Manual) Drying Cycle
 - 1) L.E.D. display reads "REAdY" (no cycle in progress).
 - 2) Press the letter on the keyboard (touch pad) corresponding to the cycle desired (e.g., Key "D").
 - 3) The dryer will then start (basket [tumbler] will rotate).
 - 4) The L.E.D. display will read CYCLED, __MIN REMAIN, dRUM TEMP__F. ([PL 5] **must be** active for the "dRUM TEMP" to display. If NFLASH is active then press "ENTER START" ☐ key to display "dRUM TEMP.")
3. To "STOP," "unload" or "load" basket (tumbler) when a cycle is in progress ...
 - a. "STOP" dryer by opening main door or by pressing the "CLEAR STOP" ☐ key. **IMPORTANT:** If the "CLEAR STOP" ☐ key is pressed, whatever cycle that was in progress will be cancelled and display will return to "Fill."
 - b. Unload or load laundry. If cycle was only interrupted, press the "ENTER START" ☐ key and cycle will continue where it left off. If the "CLEAR STOP" ☐ key was pressed, a new cycle **must be** entered.
4. Cycle is completed once drying and cooling cycles selected have elapsed at which time L.E.D. display will read "donE."
5. Remove laundry/load immediately after cycle is completed.

B. PHASE 7 OPERATING INSTRUCTIONS

1. The light emitting diode (L.E.D.) display reads “READY” (no cycle in progress).
2. Press the letter on the keyboard (touch pad) corresponding to the cycle desired (i.e., key “D”).

NOTE: “0-40” WILL REQUIRE THE “START/ENTER” KEY TO BE PRESSED AFTER THE NUMBER IS SELECTED IN ORDER TO ACCEPT THE SELECTION AND START DRYING.

3. The dryer will then start. (I.E., blower, basket [tumbler], and heat).
4. The L.E.D. display will read MANUAL DRYING CYCLE D, 00:00 MIN REMAIN.

NOTE: Press and hold the “UP ARROW” to view the basket (tumbler) temperature at any time.

NOTE: The dryer can be stopped at any time by pressing the “STOP/CLEAR” key, at this time the dryer will go into a cycle pause. If the “STOP/CLEAR” key is pressed again at this point, the cycle that was in progress will be cancelled and returned to the “READY” state.

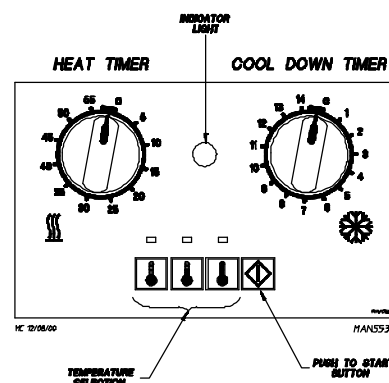
NOTE: Press and hold the “DOWN ARROW” to view the basket (tumbler) RPM.

5. When the programmed drying time has expired, the Phase 7 non-coin microprocessor controller (computer) will proceed into the Cool Down Cycle.
6. Once the Cool Down Cycle begins at the end of the heat cycle, the L.E.D. display will read COOL DOWN TEMP ___/___ MINUTES REMAINING. At the end of the heat cycle, the dryer will shut off the heat and continue the fan and basket (tumbler) until the Cool Down Time or temperature is reached.

IMPORTANT: For more detailed information regarding the microprocessor controller (computer) on your dryer, refer to the microprocessor user’s manual included with the dryer.

C. DUAL TIMER OPERATING INSTRUCTIONS

1. Turn heat timer knob for desired drying time.
2. Select desired temperature. (Refer to section V for drying temperature values.)
3. To start dryer push the “Push to Start” switch.
4. To stop dryer, open the main door.



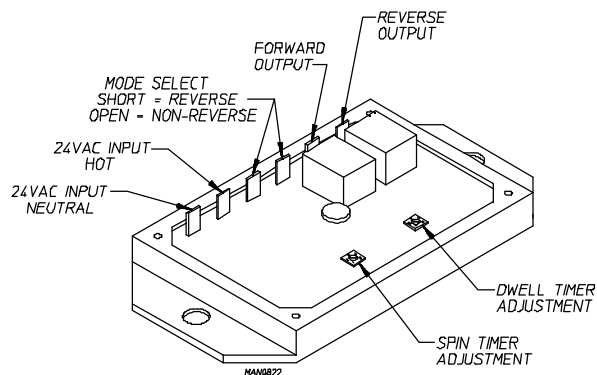
NOTE: Reversing timer spin/dwell adjustment may be needed.

Timer models have an electronic reversing timer in the electrical service box, which is located in the upper left rear area of the dryer.

Both the Dwell (stop) Time and the basket (tumbler) Spin Time are adjustable by mode selection switches located on the electronic timer (as noted in the **illustration below**).

IMPORTANT: Dwell Time *must be* adjusted so that the basket (tumbler) comes to a complete stop before it restarts.

TIMING LEGEND					
SPIN TIME					
Adjustment Position Number	1	2	3	4	5
Time in Seconds*	30	60	90	120	150
DWELL (STOP) TIME					
Adjustment Position Number	1	2	3	4	5
Time in Seconds*	5	6.3	7.6	8.9	10.2
* Values shown are +/- 1-second.					



SECTION VIII

SITUATIONS WHERE DRYER SHOULD NOT BE USED

1. IF YOU SMELL GAS...leave the area immediately and notify proper authorities.



2. Dryer **must not be** operated with any of its safety devices bypassed or disabled.



3. Dryer **must not be** operated with any of the back panels/guards, outer tops, or service panels removed.



4. Dryer **must not be** operated with the exhaust disconnected from the outdoors, or if customer furnished exhaust ductwork has leaks.



5. Dryer **must not be** used to dry rags or articles contaminated with gasoline, kerosene, thinner, cooking oil, machine oil, paint, or wax.



6. Dryer **must not be** operated without a lint screen/filter or with a torn lint screen filter.



